

ABSTRACT OF THE DISCLOSURE

A roll-over airbag **10** having an upper fabric panel **15** and a lower fabric panel **20** perimetrically bonded to the upper fabric panel **15**. This perimetric joint is reinforced with a lap joint **30** defining a reinforced interior seal. The height and/or thickness of the roll-over airbag **10** can be limited by either selecting a configuration that is self limiting or by limiting the displacement of the upper and lower fabric panels **15** and **20** from one another during expansion of the roll-over airbag **10** by at least one tether member **40** disposed within roll-over airbag **10**. Further, a method for producing a flat joint seam in a roll-over airbag in which the lap joint is sealed flat and steps are taken to prevent the upper and lower portions of the lap joint from adhering to one another.